

Tapioca Specification

Type of Tapioca	Moisture (%)	Starch (%)	Whiteness Index (%)	Ash (%)	pH	Viscosity
Pure	≤ 13%	80–88%	90–93%	< 0.2%	6.0–7.5	Medium to high – food application
Industrial	13–18%	65–75%	80–85%	< 0.2%	5.5–7.5	Variable – pharmacy-textile use
Modified	≤ 13%	75–85%	88–92%	< 0.2%	6.0–7.2	Customized per client specification
Coarse	≤ 15%	60–70%	< 85%	>0.2%	5.5–7.0	Low – typically for animal feed